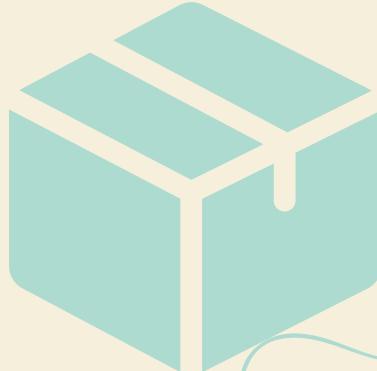


STONE PAPER

Victoria Leen, Aoife Khan, Piper Rundell,
Michael Trant, Jesse Alardin Rivera



AGENDA

01

Problem

03

Need for
stone paper

02

What is stone
paper?

04

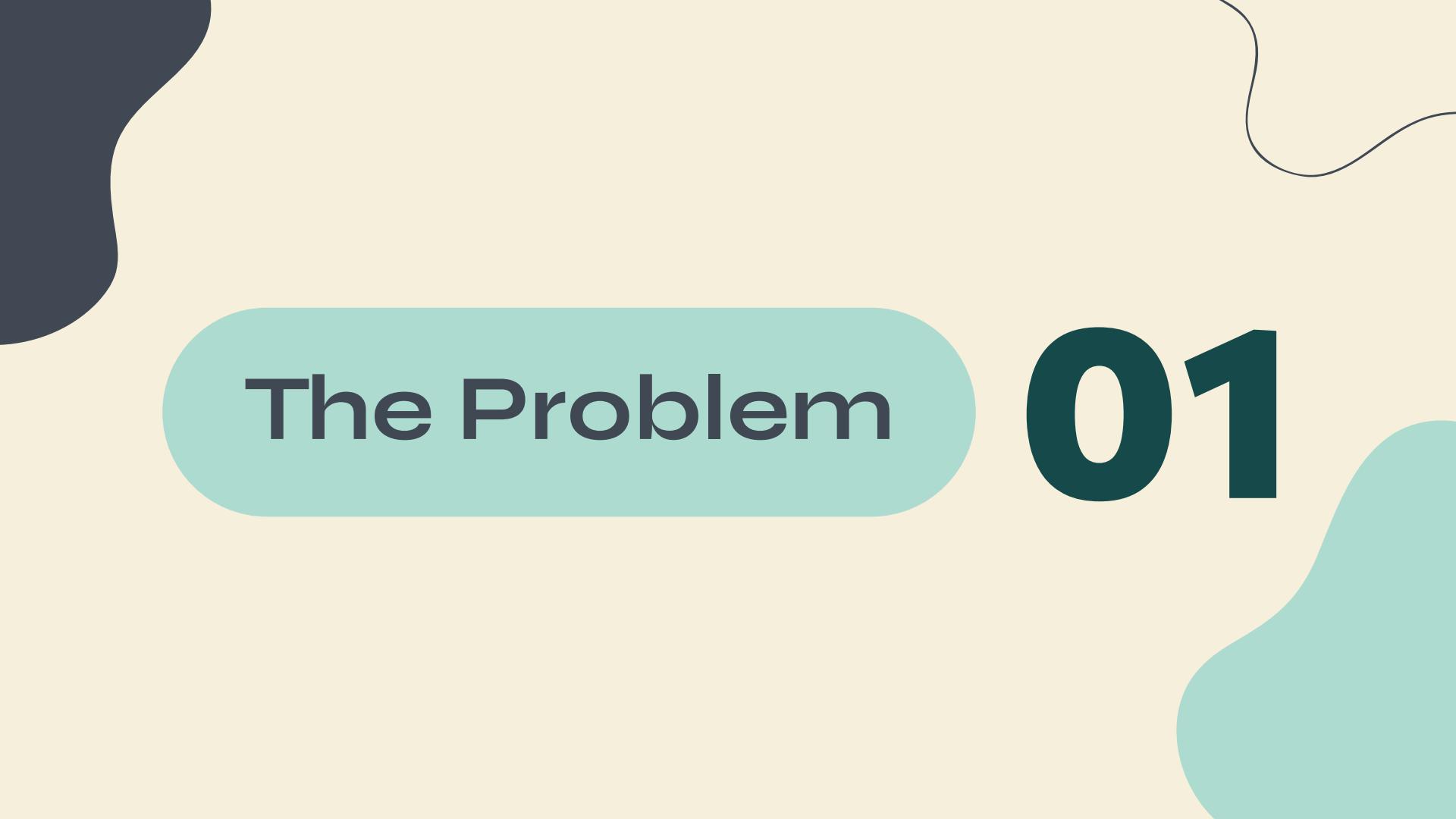
Industry
Findings

05

Our Research

06

Recommendation



The Problem

01

PROBLEM

- The packaging industry has a huge environmental footprint
- Cardboard, plastic, byproducts of production, waste, and transportation



WHAT'S WRONG WITH PULP PAPER

Production

- Deforestation
- Water intensive

Consumption

- In the US 80 billion cardboard boxes are used per year
- 80% of all US packages are in cardboard

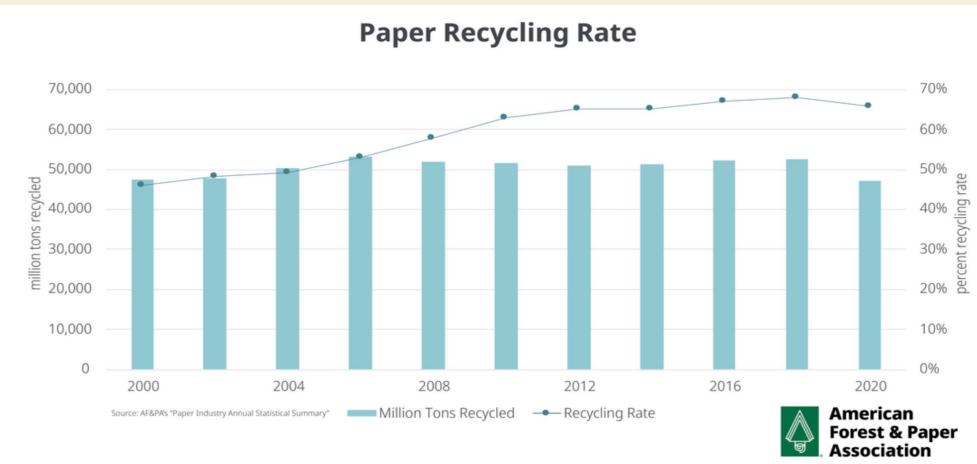
Waste/Recycling

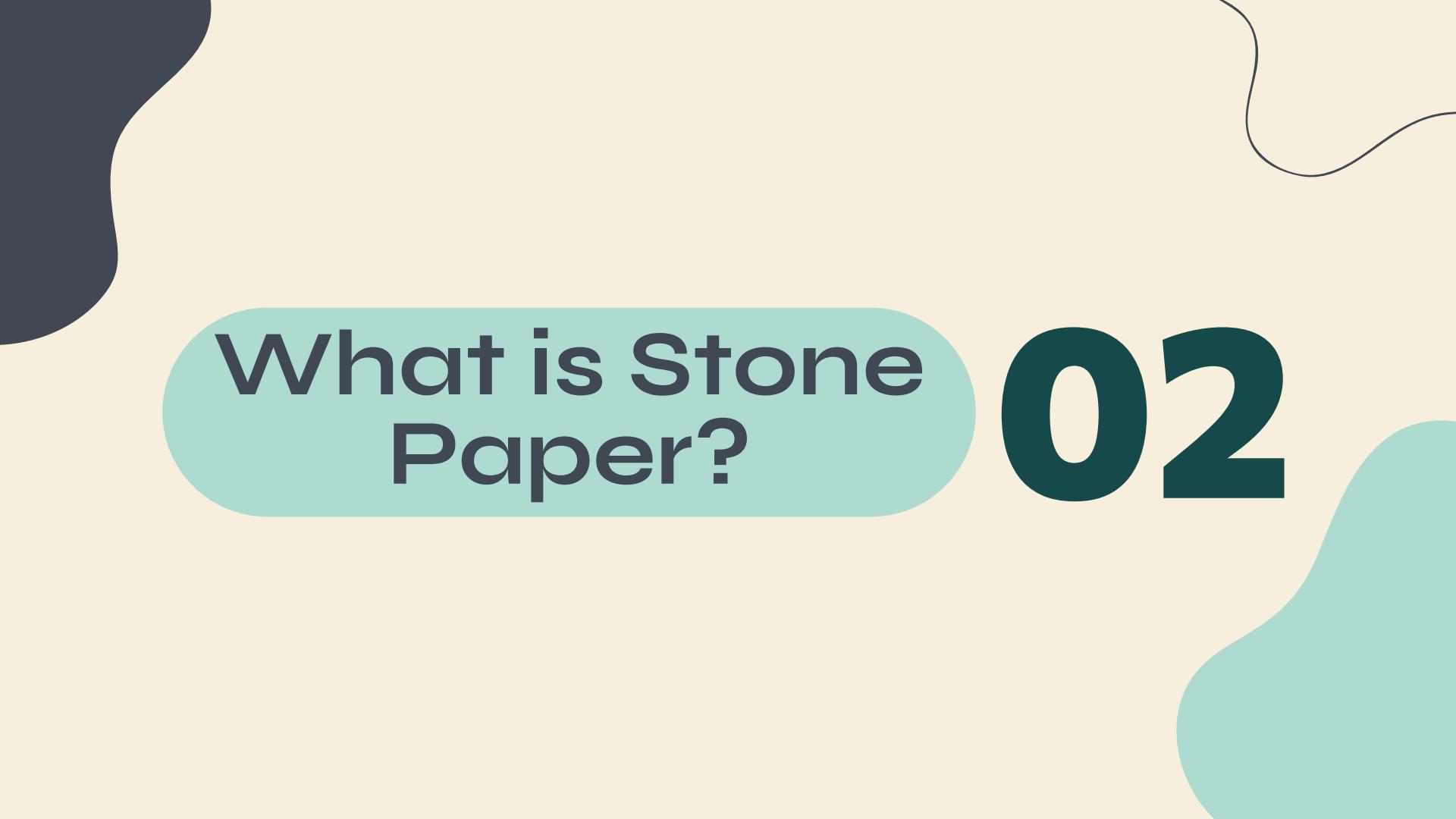
- 800 million tons of cardboard and paper thrown away annually
- Recycled cardboard saves 24% of the energy needed to create new cardboard
- If wet, cardboard is tossed out in recycling process

Cardboard Recycling Rate



Paper Recycling Rate





What is Stone
Paper?

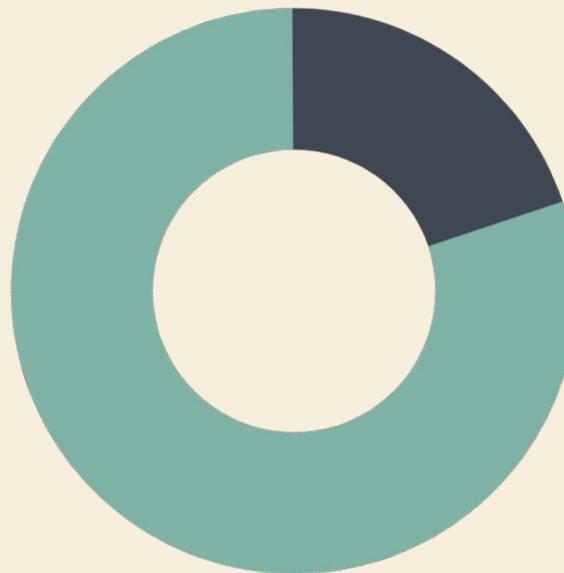
02

COMPONENTS

80%

**Calcium
Carbonate**

A common
compound found in
nearly all rocks



20%

HDPE

High-density
polyethylene

Non-toxic,
recyclable, binding
compound

BENEFITS OF STONE PAPER

100% Recyclable

- Recycling stone paper does not compromise its durability.
- Materials can be recycled in the same facility as production.
- Ideal for creating a circular economy



No toxic additives

- Like bleach, chlorine or acid

No water, no trees

BENEFITS OF STONE PAPER

Waterproof & Durable

- Resistant to mold
- Water impenetrable
- Washable to maximize reusability

Lower cost

- 50% cheaper than pulp paper
- Equipment to manufacture is 40% cheaper than pulp paper

67% lower carbon footprint than pulp

Need for Stone
Paper

03

NEED FOR STONE PAPER

- Increasing demand for packaging, labeling, and writing materials
 - Large component is packaging for e-commerce
- Increasing concerns about deforestation and sustainability of paper and cardboard

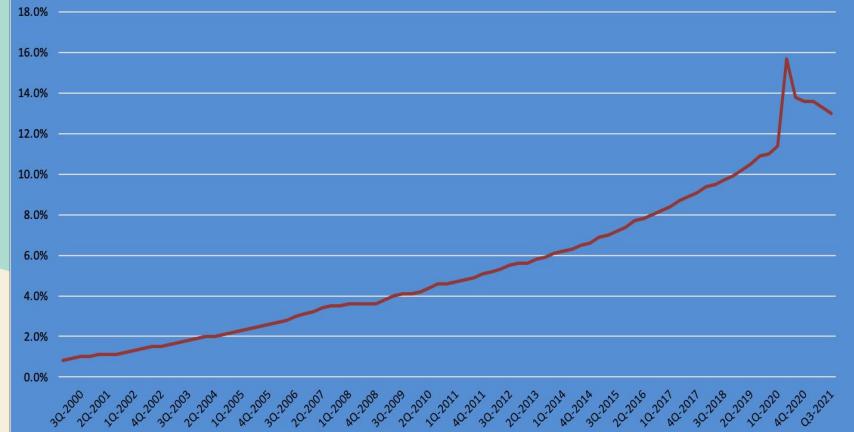
E-COMMERCE

Estimated Quarterly U.S. E-commerce Sales: 1Q 2000 to Q3 2021 (Millions of \$)
(Adjusted)



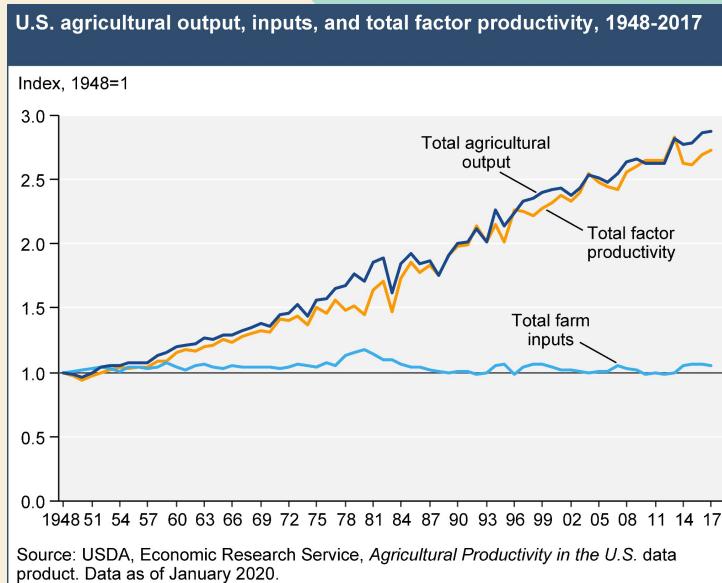
\$20.89 trillion increase from Q1 2000 to Q3 2021

E-commerce as a Percent of Total Retail Sales: 1Q 2000 to Q3 2021



12.2% increase from Q1 2000 to Q3 2021

Agriculture



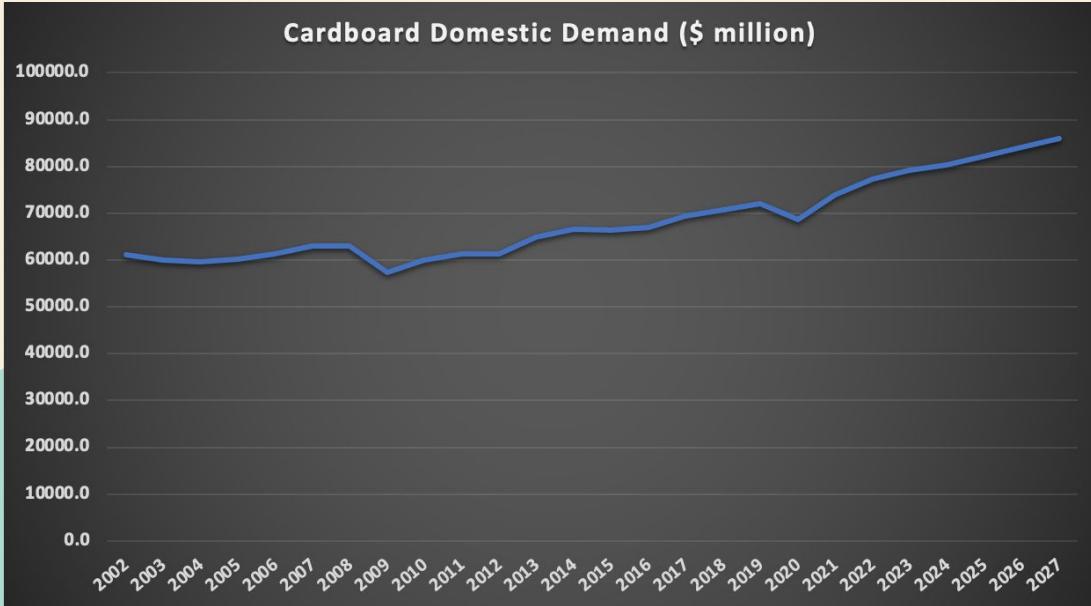
Nearly 3x increase in total agricultural output

~2.75x increase in total factor productivity

The Industry

04

THE CARDBOARD INDUSTRY



1

- \$74 billion industry in 2021
- 2.7% expected annual growth from 2021-2026
- E-commerce and the agricultural industry will continue to drive the demand for cardboard

ABOUT CARDBOARD

- There are many types of cardboard with different weights:
 - Corrugated cardboard
 - E.g. cardboard boxes
 - Made of virgin pine tree pulp
 - Recycles into chipboard
 - Chipboard
 - E.g cereal boxes
 - Weaker, shorter fibers
 - Recycles into paper



DOWNSIDES OF CARDBOARD

- Not very durable
 - Falls apart when wet
 - Prone to mold
 - Short product shelf life
- Difficult to recycle
 - Rejected if “contaminated”
 - Pizza grease on pizza boxes
 - Wet cardboard
- Breaks down & weakens each time it is recycled
 - Not infinitely recyclable- eventually ends up in landfill





Our Research

05

REACHING OUT TO COMPANIES

Answers

- Albertsons
- Mad Agriculture

No Answers

- International Paper Company
- Justin's Nut Butter
- Noosa
- BoBo's

PRIMARY SOURCE

- 10,000 products are received per week, most shipped in cardboard
- Grocery stores compress 10-12 bales of cardboard
 - Each bale weighs 400-500 lbs
- 2.25 tons of cardboard per week
- Meat and vegetable containers are usually waxed cardboard and unable to be recycled



Potential Market Entrance Analysis

Store	Sales/Week	Cases of Products/Week	Estimate of % of Cases Shipped in Cardboard	Weekly Cardboard Cases	Number of Stores in Colorado	Cardboard Used in CO/Week
Albertsons	\$500,000.00	10,000.00	80%	8,000.00	105	840,000.00

% of Cardboard Replaced by Stone Paper	Stone Paper Cases per Week	Stone Paper Cases per Year
20%	168,000.00	8,736,000.00

Percent of Cardboard Thrown Away	Cardboard Cases Thrown Away/Week	Cardboard Cases Thrown Away/Year
30%	252,000.00	13,104,000.00

Recommendation 06

RECOMMENDATION

01

Finance Factory

Locate investors to finance a factory in the US to begin the creation of a closed loop system

02

Enter the Market

Starting with small progressive businesses who are eco-conscious

03

Scale

With proof that market entry is successful on a small scale, look for larger players

04

E-commerce

Enter the e-commerce market by targeting smaller businesses

QUESTIONS?

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